

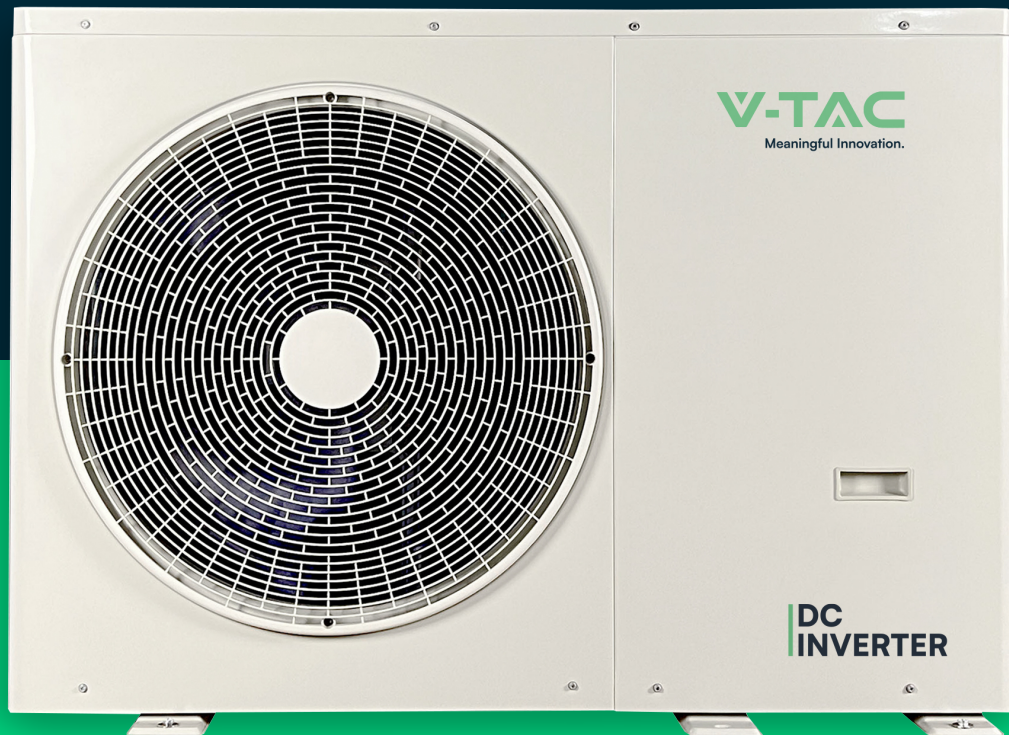
V-TAC

Meaningful Innovation.

SGS REPORT

V-TAC Heat Pump Inspection Receipt

VT-M10KW-P1H3-W



We care at the quality of our products.

Problem Remark:

1. For 24 hours running test: Due to limited time, SGS inspector could not monitor the whole test procedure and only record the test result in the report.
2. Factory could not provide equipment for performing noise level check.
3. Actually found rating current (heating): 32.6kW, 37.8kW, 39.6kW or 41.3kW on rating label same as client's artwork spec which should be "32.6A", "37.8A", "39.6A" or "41.3A".

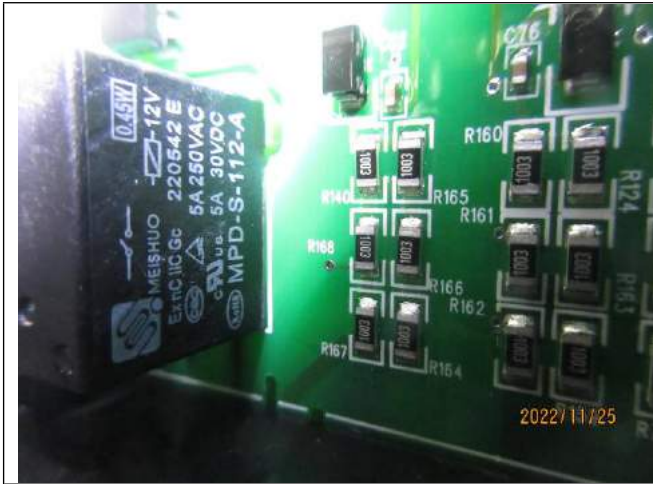
DC Inverter Heat Pump	
Model	VT-M10KW-P1H3-W
Cooling Capacity	10.1kW
Heating Capacity	10.2kW
Power Supply	220-240V~, 50Hz
Rated Power Input (Cooling)	4.3kW
Rated Current (Cooling)	18.7A
Rated Power Input (Heating)	7.5kW**
Rated Current (Heating)	32.6kW**

4. For all item: Relay II "MPDN-S-112-C 5V 250VAC" was not found on MAIN PCB board-1 (Code number: HWM1I-6A00) but which was listed on CDF.

Inspector: _____ Factory Representative: _____

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Relay I	Zhejiang Meishuo Electric Technology Co., Ltd.	MPQ4-S-112D-A	30A,240VAC
Relay II	Zhejiang Meishuo Electric Technology Co., Ltd.	MPDN	MPDN-S-112-C,5A
Relay III	Zhejiang Meishuo Electric Technology Co., Ltd.	MPD-S-112-A	5A;250VAC



PCB material	Kingboard Laminates Holdings Limited	KB-6160/KB-6160C
Safety components in inverter board (HMD1W-18A04)		
Varistor	BRIGHTKING (SHENZHEN) CO LTD	14D621K
X2 capacitor	Ultra Tech Xiphi Enterprise Co. Ltd	HQX



Y capacitor	XIAMEN WANMING ELECTRONICS CO.,LTD	HJ	400AC;2200pF;4700pF;40/125/21/C
Relay	Zhejiang Meishuo Electric Technology Co., Ltd.	MPQ4-S-112D-A	30A,240VAC
High-frequency transformer	Huizhou Jiayang Electronics Core New-tech Co.,Ltd.	EE-22 1059uH	Input:200-380VDC; Output:800mA ;12VDC;400mA 15VDC

1. Quantity: Conform

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No	Style / Item / Article	P.O. No.	Order Qty.	Inspection Qty. (Presented Qty. for insp.)		Number of Cartons	
				Packed	Not Packed	Packed	Not packed
1	VT-M10KW-P1H3-W		36	36	0	36	0

2. Style & Color Conformity: Subject to client's evaluation
 Comments: refer to photos

3. Workmanship Appearance / Functional Inspection Findings: Within AQL

Inspection Method Applied:

ASQ/ANSI Z1.4-2003(R2018), Single sampling plans for normal inspection, Level I Sample size: 13

Acceptance Quality Limit (AQL) for: Critical: Not Allowed Major: 1.5 Minor: 4.0

Defect description	Critical	Major	Minor
No defect was found.	0	0	0
Total defectives:	0	0	0
Maximum allowed:	0	0	1

Defect photos:

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Nil	

4. Product-Specific Data Measurement / Field Test on Reduced Sample Size: Subject to client's evaluation
Important Notice: The results of the simulating testing on site reflect the findings at the time of the testing only and might not as expected be identical to the results of the conformity to the standards due to limitation of testing environment, conditions, even the variance of testing methods.

Check points	Qty	Test Result	Specification/Tolerance
4.1 Packaging check	13	Pass	Internal WI
4.2 Product identification/artwork check	13	Pending for remark	Internal WI 1. Rating label; 2. IM&Energy label; 3. Warning label on product etc.
4.3 Hi-pot test	13	Pass	Factory spec : 1500 Vac 21mA 3sec for DC invert
4.4 Earth continuity test	13	Pass	Less than 0.1ohm at 25A
4.5 Assembly fitting check	13	Pass	Internal WI & Sample
4.6 Power On/Off check for 3 times	13	Pass	Internal WI
4.7 Normal function check	13	Pass	Internal WI Quick check its basic function
4.8 Heating/Cooling function check	13	Pass	Internal WI
4.9 Other function check according to instruction manual	13	Pass	Internal WI
4.10 Adhesion test with 3M tape	1/item	Not Applicable	Internal WI For silk print check-3 times with 3M tape
4.11 Rubbing test for rating label	1/item	Pass	Internal WI Wet/dry wiping
4.12 Stability test	1/item	Not Applicable	Internal WI Unnecessary test for stationary appliance

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4.13 Installation check	1/item	Pass	Internal WI
4.14 Low voltage start-up and running test	1/item	Pass	Internal WI
4.15 24 Hours running test	1/item	Pending for remark	Internal WI Run well-connected heat pump for 24hours at room temperature
4.16 Input power consumption check	3/item	Data Item VT-M10KW-P1H3-W: input(cooling): 4.84,3.67,3.12KW 21.11,15.99,13.79A Input(heating): 5.09,4.86,5.12KW 22.21,21.12,22.26A	On Rating label: Rated power Item VT-M10KW3-W: input(cooling):4.3KW18.7A Input(heating):7.5KW/32.6A *The data of input power consumption just referential value due to it was influenced by some kinds of parameters.
4.17 Thermostat function check	2/item	Pass	Internal WI
4.18 Refrigerant gas leakage test	3/item	Pass	Internal WI
4.19 Noise level check	3/item	Pending for remark	Internal WI Check compressor running noise during quick performance check
4.20 Remote control distance /angle check(if applicable)	3/item	Not Applicable	Internal WI
4.21 Barcode scanning test	3/item	Pass	Internal WI

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4.22 Export carton size/gross weight check	1/item	Data Item VT-M10KW-P1H3-W: 125.7x49.2x97.8m/108.75kg	Internal WI on shipping mark: Item VT-M10KW-P1H3-W: 1260x488x982mm /108kg
4.23 Product outer dimsion/Net weight check	1/item	Data Item VT-M10KW-P1H3-W: 115.3x43.0x80.2cm/93.55kg	Internal WI Item VT-M10KW-P1H3-W: 93kg
4.24 Internal workmanship check	13	Pass	Internal WI 1. Connector fixture performance 2. PCB check 3. Earthing structure check 4. Creepage distance check 5. Cable harness check 6. Sharp edge check 7. Insulation material fixture check 8. Pipe layout check 9. Welding quality check
4.25 Visual appearance and workmanship check	13	Pass	Check the product from reasonable distance and with good light condition (30cm for SDA and 1m for major home appliance

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4.26 Condenser specification check	1/item	Pass Item VT-M10KW-P1H3-W: Number of U pipe:36pcs Diameter of copper pipe of condenser:7.49mm	Client's WI Check dimension /U pipes number/diameter of copper pipe of condenser.
Critical component check			
Compressor (Item VT-M10KW-P1H3-W)	1/item	MITRUBISHI ELECTRIC SVB220FLGMC-L 43- 200VDC 30-360Hz R32	CDF provided by factory
Water pumper	1/item	SHIMGE High efficiency circulation pump model:APM25-9-130 PWM1 TF110 IP44 Class F 230V 50/60Hz	CDF provided by factory
4-Way valve (Item VT-M10KW-P1H3-W)	1/item	SHF-7H-35U-P Y83042	CDF provided by factory
Heater	1/item	JGS220V 3000W	CDF provided by factory
Reactor (Item VT-M10KW-P1H3-W)	1/item	LE96-3503A 3mH/35A honglian	CDF provided by factory
Pressure protect switch-for discharge1	1/item	PRESSURE CONTROLLER YK OFF:4.5MPa ,On:3.5MPa Zhengjiang honguan electrical	CDF provided by factory

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Pressure protect switch-for discharge1	1/item	PRESSURE CONTROLLER YK OFF:4.2MPa ,On:3.8MPa Zhengjiang honguan electrical	CDF provided by factory
Water switch	1/item	OT-06-36 4.6L/min	CDF provided by factory
Pressure sensor for suction side	1/item	35CP82-01 T22CZ24	CDF provided by factory
Electric chassis heater	1/item	220V 40W	CDF provided by factory
Code number of MAIN PCB board-1	1/item	HWM11-6A00	CDF provided by factory
-Transformer	1/item	E25-170415	CDF provided by factory
-Relay-1	1/item	MPQ4-S-112D-A 30A 240VAC	CDF provided by factory
-Relay-2	1/item	MPD-S-112-A 5A 250VAC /5A 30ADC	CDF provided by factory
-Relay-3	1/item	MPD-S-112-A 5A 250VAC /5A 30ADC	CDF provided by factory
Code of main PCB board-2 (Item VT-M10KW-P1H3-W)	1/item	HWM1W-12A23	CDF provided by factory
-Transformer	1/item	E25-160316 HY-2221	CDF provided by factory
-Relay-1	1/item	HF105F-1 30A 240VAC 15A 250VAC	CDF provided by factory
-Relay-2	1/item	MPQ4-S-112D-A 30A 240VAC	CDF provided by factory
-Relay-3	1/item	MPD-S-112-A 10A 250VAC/30VDC	CDF provided by factory

Plug Check: No plug applicable

Destination of shipment (Country) :	
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Photo of plug:	
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5. Packing: Subject to client's evaluation

Check points	Result/Finding	Reference
5.1 Individual packing check :	Subject to client's evaluation	Each unit was protected by poly bag and cardboard then packed into export carton together with accessories user manual.
5.2 Inner packing check :	Not Applicable	N/A
5.3 Export packing check :	Subject to client's evaluation	2-ply corrugated cardboard export carton strapped with two bands ,then being fixed on pallet with 4pcs screws.
5.4 Samples selected from carton numbers:	Randomly selected 8 cartons for inspection.	

6. Marking / Label: Subject to client's evaluation

Check points	Result/Finding	Reference (Refer to: Reference sample, SOP, Artworks, Test report, or others)
6.1 Shipping mark on cartons :	Subject to client's evaluation	Spec
6.2 Brand/Logo :	Conform	Spec
6.3 Rating label :	Subject to client's evaluation	Spec
6.4 Mark and description on giftbox :	Conform	Spec
6.5 User manual :	Conform	Spec

7. Informative Remark:

7.1 Country of origin:	"Made in P.R.C" was found on export carton and gift box.
7.2 Approval mark:	CE mark was found on rating label.
7.3 Recycle mark:	No Recycle mark was found on poly bag.
7.4 Other marks or labels:	Flammable warning label on unit
7.5 Language of IM/GB:	English, Poland

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7.6 Date code or batch number:	SKU11452 was found on rating label.
7.7 Serial Number range:	
7.8 Carton Number range:	N/A
7.9 Sealed shipment sample:	N/A
7.10 Others:	Factory provide LVD test report: Item VT-M10KW-P1H3-W

8. Inspection Environment:

Lighting :	Room lighting Sufficient
Inspection place :	Warehouse
Inspection done on:	Table
Cleanliness :	Clean
Weather condition:	Dry
Cargo condition :	Orderly, easy to count

9. Attachment

For item VT-M10KW-P1H3-W



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[Rev.01: Mar.24th.2022]



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[Rev.01: Mar.24th.2022]



2022/11/25



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2022/11/25



2022/11/25



2022/11/25

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 LWC10_16_R32.hex
 TV_WIFI
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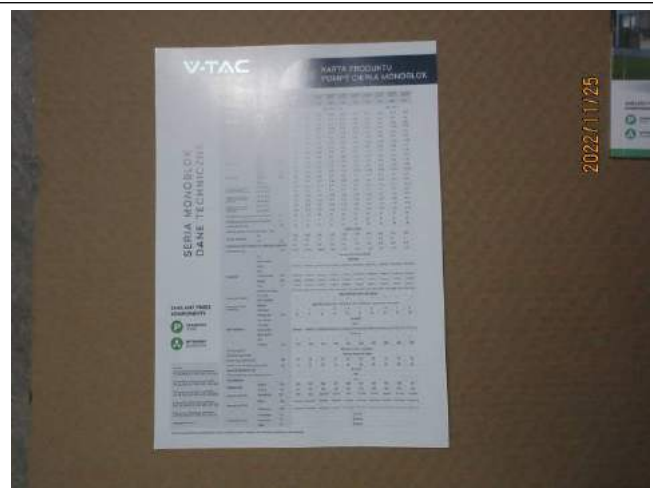
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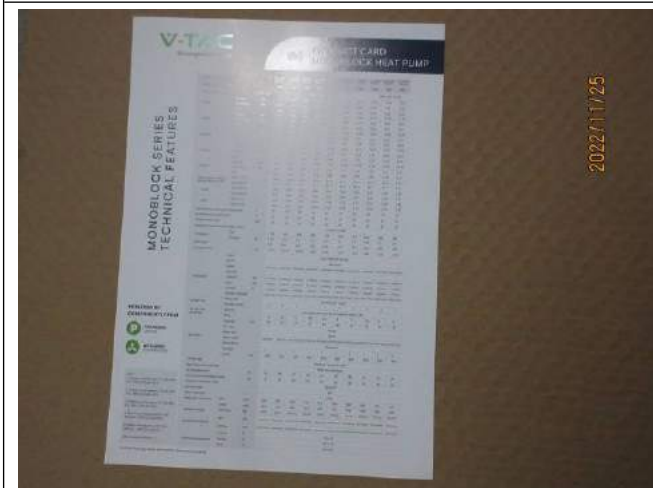
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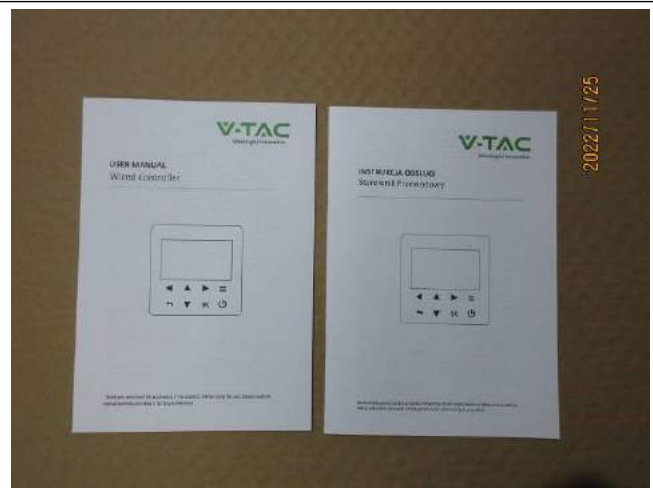
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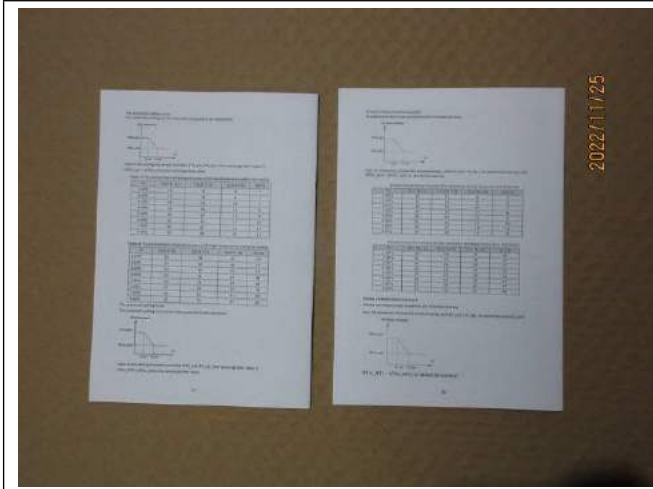


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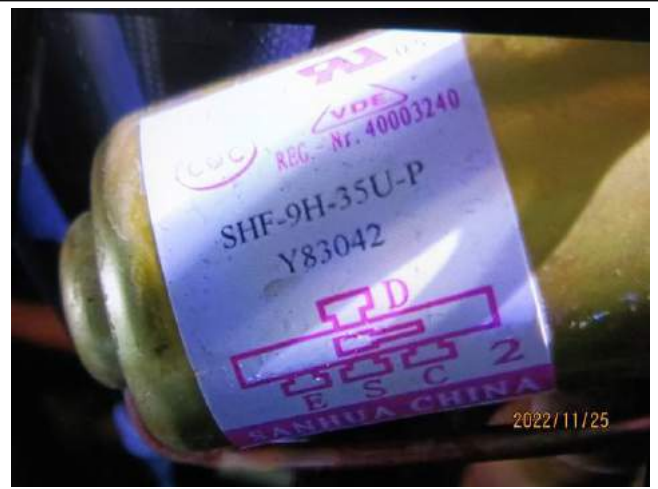
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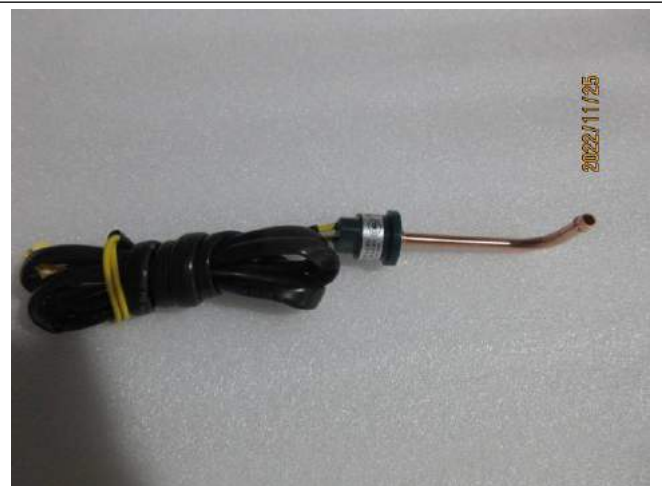
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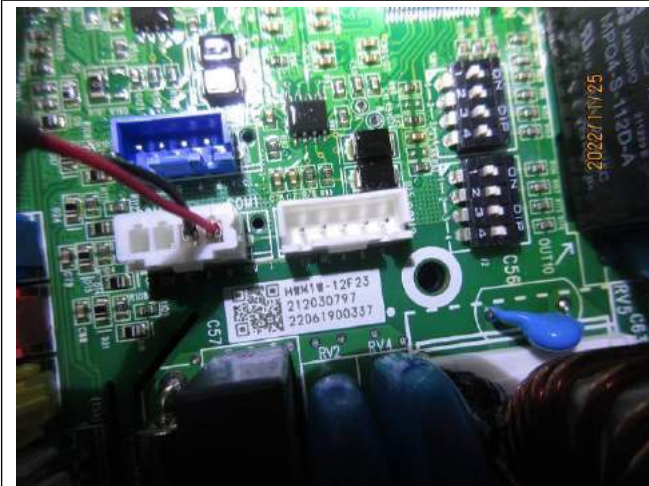
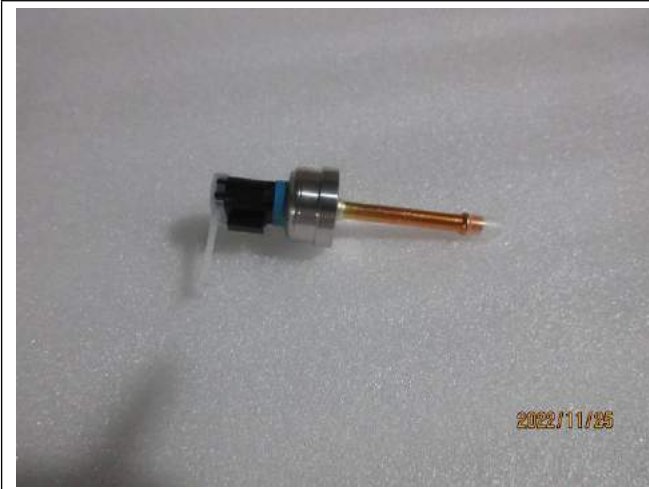
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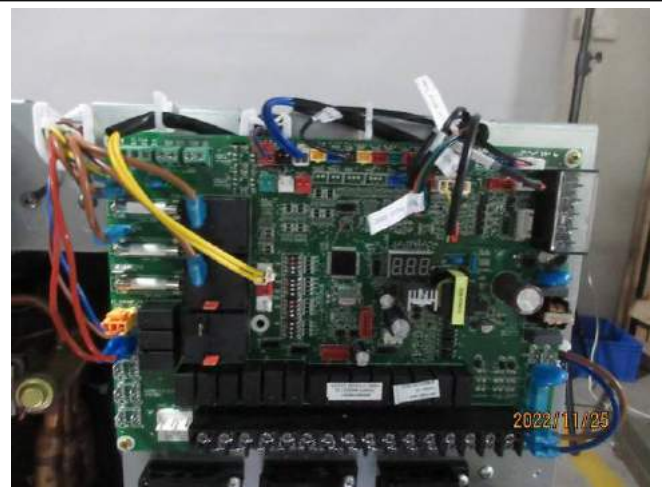
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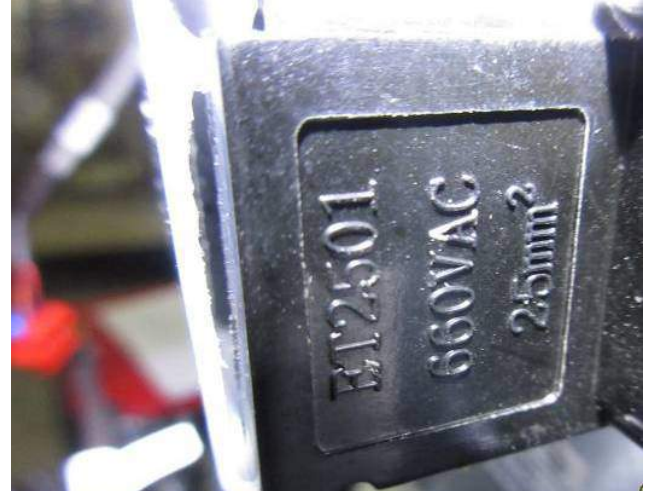
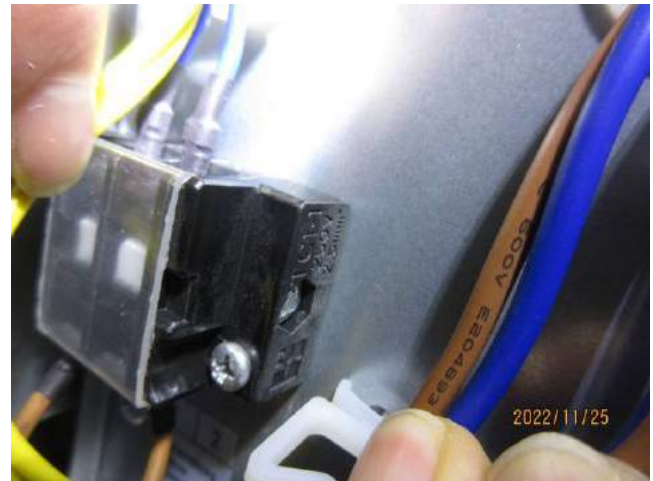


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